

CALICHEAMICINS, A NOVEL FAMILY OF ANTITUMOR  
ANTIBIOTICS†

3. ISOLATION, PURIFICATION AND CHARACTERIZATION OF  
CALICHEAMICINS  $\beta_1^{Br}$ ,  $\gamma_1^{Br}$ ,  $\alpha_2^I$ ,  $\alpha_3^I$ ,  $\beta_1^I$ ,  $\gamma_1^I$  AND  $\delta_1^I$

MAY D. LEE, JOANN K. MANNING, DAVID R. WILLIAMS, NYDIA A. KUCK,  
RAYMOND T. TESTA and DONALD B. BORDERS

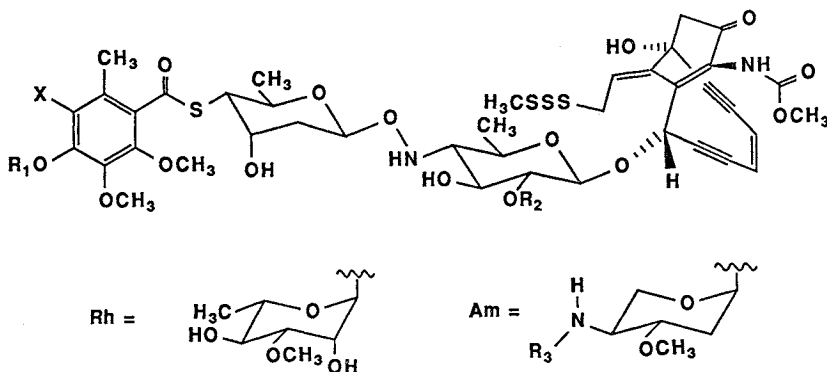
American Cyanamid Company, Medical Research Division, Lederle Laboratories,  
Pearl River, New York 10965, U.S.A.

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Novel antitumor antibiotics, calicheamicins  $\beta_1^{Br}$ ,  $\gamma_1^{Br}$ ,  $\alpha_2^I$ ,  $\alpha_3^I$ ,  $\beta_1^I$ ,  $\gamma_1^I$  and  $\delta_1^I$  were recovered from the fermentation broth of *Micromonospora echinospora* ssp. *calichensis* by solvent extraction, selective precipitation, normal phase, reversed phase and partition chromatography. The individual components were characterized by their UV, IR,  $^1H$  and  $^{13}C$  NMR spectral data.

During the course of our search for new fermentation-derived antitumor agents guided by the biochemical prophage induction assay (BIA),<sup>1,2)</sup> a partially purified broth extract of *Micromonospora echinospora* ssp. *calichensis* (NRRL 15839) demonstrated potent activity *in vivo* against murine tumors P388 and B16. Two components, calicheamicins,  $\beta_1^{Br}$  (1) and  $\gamma_1^{Br}$  (2), were isolated and characterized. Subsequent strain improvement and media studies led to the production of calicheamicins  $\alpha_2^I$  (3),  $\alpha_3^I$  (4),  $\beta_1^I$  (5),  $\gamma_1^I$  (6) and  $\delta_1^I$  (7) by new strains of *M. echinospora* ssp. *calichensis*, NRRL 15975 and

Table 1. Chemical structures of calicheamicins  $\beta_1^{Br}$ ,  $\gamma_1^{Br}$ ,  $\alpha_2^I$ ,  $\alpha_3^I$ ,  $\beta_1^I$ ,  $\gamma_1^I$  and  $\delta_1^I$ .



| Calicheamicin       | X  | R <sub>1</sub> | R <sub>2</sub> | R <sub>3</sub>                    |
|---------------------|----|----------------|----------------|-----------------------------------|
| $\beta_1^{Br}$ (1)  | Br | Rh             | Am             | CH(CH <sub>3</sub> ) <sub>2</sub> |
| $\gamma_1^{Br}$ (2) | Br | Rh             | Am             | CH <sub>2</sub> CH <sub>3</sub>   |
| $\alpha_2^I$ (3)    | I  | H              | Am             | CH <sub>2</sub> CH <sub>3</sub>   |
| $\alpha_3^I$ (4)    | I  | Rh             | H              |                                   |
| $\beta_1^I$ (5)     | I  | Rh             | Am             | CH(CH <sub>3</sub> ) <sub>2</sub> |
| $\gamma_1^I$ (6)    | I  | Rh             | Am             | CH <sub>2</sub> CH <sub>3</sub>   |
| $\delta_1^I$ (7)    | I  | Rh             | Am             | CH <sub>3</sub>                   |

† This paper is dedicated to Professor KENNETH L. RINEHART in honor of his 60th birthday.

NRRL 18149.<sup>3,4)</sup> The chemical structures of the calicheamicins are shown in Table 1. The stereochemistry for the glycosidic linkage to the aglycone has been changed since our preliminary reports on the structure elucidation of calicheamicin  $\gamma_1^{\text{Br}}$ , the major component of the complex.<sup>5,6)</sup> A full paper on the details of the structure elucidation of the calicheamicins is in preparation. The isolation, characterization and antimicrobial activities of the calicheamicins are described in this report. The taxonomy of the producing organism and the production of the calicheamicins will be reported

Fig. 1. Process for the isolation of calicheamicins  $\beta_1^{\text{Br}}$  and  $\gamma_1^{\text{Br}}$  from the fermentation of NRRL 15839.

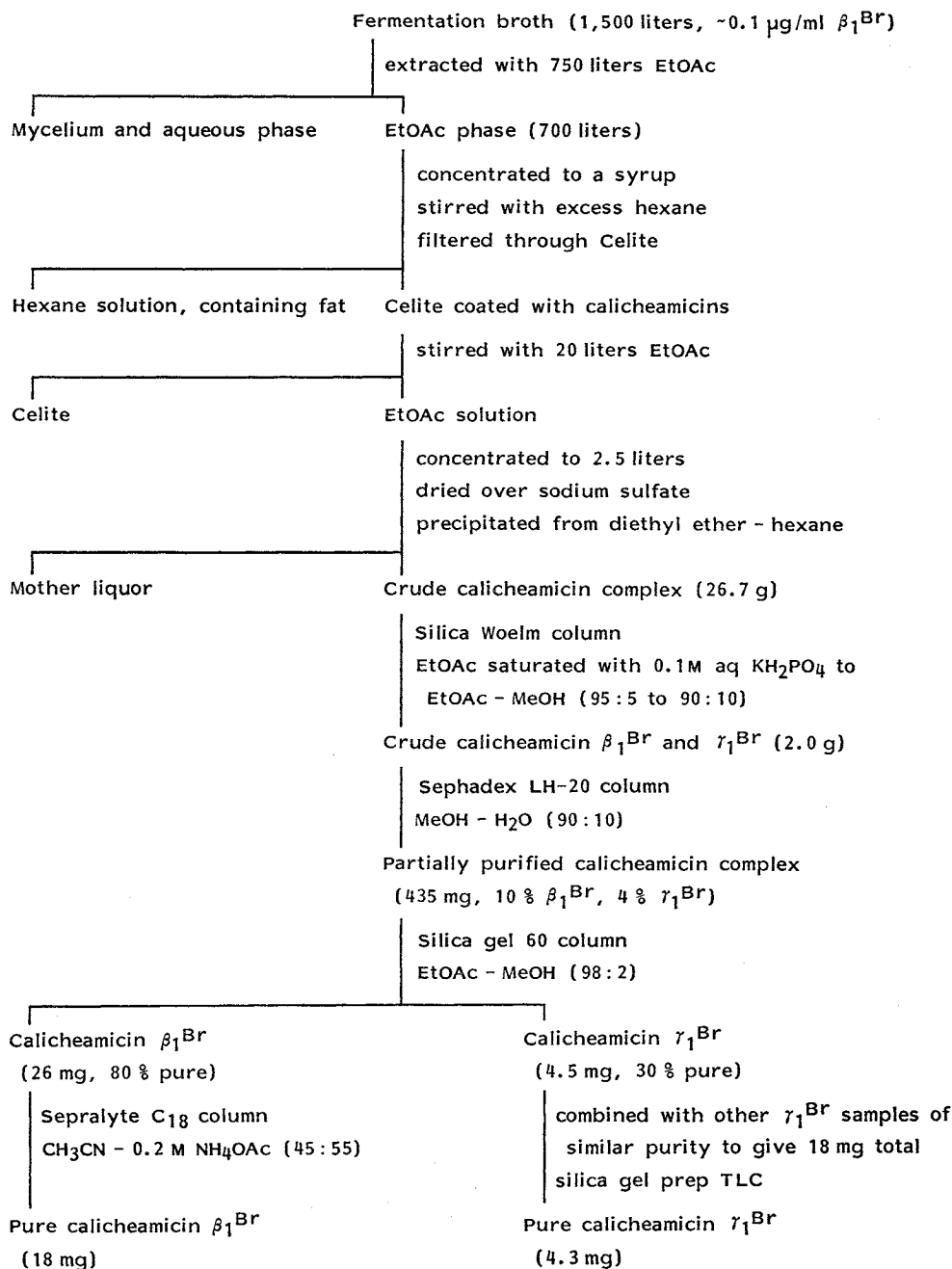


Table 2. Physico-chemical properties of calicheamicins  $\beta_1^{\text{Br}}$ ,  $\gamma_1^{\text{Br}}$ ,  $\alpha_2^{\text{I}}$ ,  $\alpha_3^{\text{I}}$ ,  $\beta_1^{\text{I}}$ ,  $\gamma_1^{\text{I}}$  and  $\delta_1^{\text{I}}$ .

|                          | Calicheamicin   |  |  |   |   |  |   |
|--------------------------|---|--|--|---|---|--|---|
|                          | $\beta_1^{\text{Br}}$ (1)   | $\gamma_1^{\text{Br}}$ (2)   | $\alpha_2^{\text{I}}$ (3)  | $\alpha_3^{\text{I}}$ (4)   | $\beta_1^{\text{I}}$ (5)  | $\gamma_1^{\text{I}}$ (6)  | $\delta_1^{\text{I}}$ (7)   |
| $[\alpha]_D^{25}$ (EtOH) | $-49^\circ$ (c 0.1)   | $-93^\circ$ (c 0.11)   |  |   |   | $-103^\circ$ (c 0.45)  |   |
| FAB-MS <sup>a</sup>      | 1,334/1,336 (M+H)   |  | 1,208 (M+H)  | 1,211 (M+H)<br>1,233 (M+Na)   |   | 1,368 (M+H)  | 1,354 (M+H)   |
| HRFAB-MS                 | 1,258.3699 ( <sup>79</sup> Br) <sup>b</sup><br>M+H-CS <sub>2</sub> , $\Delta$ 2.3 mmu<br>1,260.3726 ( <sup>81</sup> Br)<br>M+H-CS <sub>2</sub> , $\Delta$ 7.0 mmu |  |  |   |   | 1,368.2878 <sup>a</sup><br>M+H, $\Delta$ 5.7 mmu                                       |   |
| MW                       | 1,333/1,335   | 1,319/1,321  | 1,207  | 1,210   | 1,381   | 1,367  | 1,353   |
| Molecular formula        | C <sub>55</sub> H <sub>76</sub> N <sub>5</sub> O <sub>21</sub> S <sub>4</sub> Br  | C <sub>55</sub> H <sub>74</sub> N <sub>5</sub> O <sub>21</sub> S <sub>4</sub> Br       | C <sub>48</sub> H <sub>82</sub> N <sub>5</sub> O <sub>17</sub> S <sub>4</sub> I                    | C <sub>47</sub> H <sub>59</sub> N <sub>2</sub> O <sub>19</sub> S <sub>4</sub> I | C <sub>66</sub> H <sub>76</sub> N <sub>5</sub> O <sub>21</sub> S <sub>4</sub> I | C <sub>55</sub> H <sub>74</sub> N <sub>5</sub> O <sub>21</sub> S <sub>4</sub> I        | C <sub>54</sub> H <sub>72</sub> N <sub>5</sub> O <sub>21</sub> S <sub>4</sub> I |
| Anal                     | Found Calcd   |  |  |   |   | Found Calcd  |   |
| C                        | 48.61 50.37   |  |  |   |   | 48.81 48.28  |   |
| H                        | 5.64 5.70   |  |  |   |   | 5.41 5.41  |   |
| N                        | 2.93 3.15   |  |  |   |   | 2.75 3.07  |   |
| O                        |   |  |  |   |   |  | 24.58   |
| S                        | 9.10 9.60   |  |  |   |   | 9.03 9.36  |   |
| Br                       | 5.51 6.00   |  |  |   |   |  |   |
| I                        |   |  |  |   |   | 9.21 9.29  |   |
| IR (cm <sup>-1</sup> )   | 3440, 2970, 2930,<br>1720, 1680, 1460,<br>1390, 1330, 1245,<br>1160~980   | 3440, 2980, 2940,<br>1720, 1680, 1460,<br>1420, 1395, 1385,<br>1335, 1245,<br>1160~980 | 3400, 2980, 2940,<br>1720, 1680, 1560,<br>1510, 1460, 1410,<br>1385, 1340, 1310,<br>1245, 1150~980 | 3440, 2980, 2940,<br>1720, 1680, 1455,<br>1415, 1390, 1320,<br>1240, 1150~980   | 3450, 2970, 2930,<br>1720, 1680, 1460,<br>1415, 1390, 1325,<br>1240, 1160~980   | 3440, 2980, 2940,<br>1720, 1680, 1455,<br>1415, 1390, 1325,<br>1240, 1200,<br>1150~980 | 3440, 2980, 2940,<br>1720, 1680, 1455,<br>1415, 1390, 1320,<br>1240, 1140~950   |

Appearance: Off-white amorphous powder, solubility: practically insoluble in water, soluble in CH<sub>2</sub>Cl<sub>2</sub>, EtOAc and the lower alcohols, stability: fairly stable between pH 4.5 and pH 7.0, very sensitive to acids and bases, poor stability in alcohols and aqueous alcohols, quite stable in CH<sub>2</sub>Cl<sub>2</sub> and EtOAc, UV: identical for all components, no apparent absorption maximum, the UV spectrum of calicheamicin  $\gamma_1^{\text{I}}$  is shown in Fig. 7.

<sup>a</sup> Sulfalane matrix.

<sup>b</sup> Dithiothreitol/dithioerythritol (magic bullet) matrix.

separately.

### Isolation of Calicheamicins $\beta_1^{\text{Br}}$ and $\gamma_1^{\text{Br}}$

Most of the calicheamicins found in the fermentation broth of *M. echinospora* ssp. *calichensis* were associated with the mycelium and were recovered by extracting the whole fermentation mash with ethyl acetate. The organic extract, containing the antibiotic complex and large amounts of fat, was concentrated to remove the ethyl acetate. The residue was stirred with excess hexane. The antibiotic complex and other hexane insoluble material forming a sticky and oily suspension was collected by filtration through a pad of Celite. The calicheamicins, recovered from the Celite by ethyl acetate extraction, were precipitated into a mixture of diethyl ether and hexane. Purification and separation of components  $\beta_1^{\text{Br}}$  and  $\gamma_1^{\text{Br}}$  was accomplished by repeated chromatography on silica gel, Sephadex LH-20, and  $\text{C}_{18}$  bonded silica as depicted in Fig. 1 and in the Experimental. The entire chromatographic purification procedure was guided by the BIA.

### Characterization of Calicheamicins $\beta_1^{\text{Br}}$ and $\gamma_1^{\text{Br}}$

The physico-chemical properties of calicheamicins  $\beta_1^{\text{Br}}$  and  $\gamma_1^{\text{Br}}$  were summarized in Table 2 and their chromatographic properties were summarized in Tables 3 and 4. They were isolated as off-white amorphous powders, practically insoluble in water, soluble in dichloromethane, ethyl acetate and the lower alcohols. Preliminary fast atom bombardment mass spectral (FAB-MS, thioglycerol matrix) and field desorption mass spectral (FD-MS) analysis, although failed to determine the molecular weight of calicheamicin  $\beta_1^{\text{Br}}$ , suggested that it contained bromine. High-resolution electron impact mass spectral (HREI-MS) analysis identified the presence of sulfur in the low mass fragments. The presence of bromine and sulfur as well as nitrogen, oxygen and carbon in calicheamicin  $\beta_1^{\text{Br}}$  was confirmed by electron spectroscopy for chemical analysis (ESCA). The  $^{13}\text{C}$  NMR (Table 5) and

Table 3. Mobility of calicheamicins  $\beta_1^{\text{Br}}$  (1),  $\gamma_1^{\text{Br}}$  (2),  $\alpha_2^{\text{I}}$  (3),  $\alpha_3^{\text{I}}$  (4),  $\beta_1^{\text{I}}$  (5),  $\gamma_1^{\text{I}}$  (6) and  $\delta_1^{\text{I}}$  (7) on TLC.

| Solvent system  | Rf value |      |      |      |      |      |      |
|---|----------|------|------|------|------|------|------|
|   | 1        | 2    | 3    | 4    | 5    | 6    | 7    |
| EtOAc saturated with 0.1 M $\text{KH}_2\text{PO}_4$ (aq)                  | 0.24     | 0.18 | 0.61 | 0.55 | 0.24 | 0.18 | 0.11 |
| 3% 2-propanol in EtOAc saturated with 0.1 M $\text{KH}_2\text{PO}_4$ (aq) | 0.35     | 0.28 | 0.75 | 0.69 | 0.35 | 0.28 | 0.19 |
| EtOAc - MeOH (95 : 5)   | 0.36     | 0.27 | 0.73 | 0.61 | 0.36 | 0.27 | 0.20 |

Adsorbent: Silica gel 60 F<sub>254</sub> pre-coated aluminum sheets, 0.2 mm layer thickness, EM reagents.

Detection: UV<sub>254 nm</sub> quenching and bioautography using the biochemical induction assay.

Table 4. Mobility of calicheamicins  $\beta_1^{\text{Br}}$  (1),  $\gamma_1^{\text{Br}}$  (2),  $\alpha_2^{\text{I}}$  (3),  $\alpha_3^{\text{I}}$  (4),  $\beta_1^{\text{I}}$  (5),  $\gamma_1^{\text{I}}$  (6) and  $\delta_1^{\text{I}}$  (7) in HPLC.

| HPLC system | Retention time (minutes) |     |      |     |     |     |     |
|-------------|--------------------------|-----|------|-----|-----|-----|-----|
|             | 1                        | 2   | 3    | 4   | 5   | 6   | 7   |
| System I    | 7.8                      | 6.5 | 15.7 | 3.5 | 8.2 | 6.8 | 5.3 |
| System II   | 3.6                      | 3.0 | 8.5  | 1.5 | 3.9 | 3.2 | 2.4 |

System I: Column, Ultrasphere-ODS, 5  $\mu\text{m}$ , 4.6 mm  $\times$  25 cm, Altex-Beckman; mobile phase,  $\text{CH}_3\text{CN}$  - 0.2 M  $\text{NH}_4\text{OAc}$ , pH 6.0 (55 : 45), 1.0 ml/minute; detection, UV absorbance at 254 and 280 nm; instrument, Hewlett-Packard, HP1090M.

System II: Column, Microsorb, 3  $\mu\text{m}$ , 4.6 mm  $\times$  5 cm, Rainin; mobile phase,  $\text{CH}_3\text{CN}$  - 0.2 M  $\text{NH}_4\text{OAc}$ , pH 6.0 (50 : 50), 1.0 ml/minute; detection, UV absorbance at 254 and 280 nm; instrument, Hewlett-Packard, HP1090M.

Table 5.  $^{13}\text{C}$  NMR spectral data of calicheamicins  $\beta_1^{\text{Br}}$ ,  $\gamma_1^{\text{Br}}$ ,  $\alpha_2^{\text{I}}$ ,  $\alpha_3^{\text{I}}$ ,  $\beta_1^{\text{I}}$ ,  $\gamma_1^{\text{I}}$  and  $\delta_1^{\text{I}}$ .

| $\beta_1^{\text{Br}}$ (1) <sup>a</sup> | $\beta_1^{\text{I}}$ (5) <sup>a</sup> | $\gamma_1^{\text{Br}}$ (2) <sup>b</sup> | $\gamma_1^{\text{I}}$ (6) <sup>a, c</sup> | $\alpha_3^{\text{I}}$ (4) <sup>b</sup> | $\alpha_2^{\text{I}}$ (3) <sup>b</sup> | $\delta_1^{\text{I}}$ (7) <sup>b</sup> |
|--|---------------------------------------|---|---|--|--|--|
| 192.4                                  | 192.6                                 | 192.9                                   | 192.4 s                                   | 192.6 s                                | 193.2                                  | 192.8                                  |
| 191.7                                  | 192.3                                 | 192.5                                   | 191.9 s                                   | 192.4 s                                | 192.8                                  | 192.7                                  |
|  |                                       |   | 175.1 s                                   |  |  |  |
| 154.8                                  | *154.2                                | 155.6                                   | 154.5 s                                   | 154.7 s                                | 155.5                                  | 155.5                                  |
| 149.5 s                                | 151.8                                 | 149.6                                   | 151.6 s                                   | 151.6 s                                | 151.6                                  | 151.5                                  |
| 149.3 s                                | 150.9                                 | 149.5                                   | 150.7 s                                   | 150.5 s                                | 149.2                                  | 150.3                                  |
| 145.7                                  |                                       | 146.5                                   | 145.1 s                                   | *142.3                                 | *145.8                                 | 146.6                                  |
| 144.6 s                                | *143.2                                | 144.7                                   | 143.1 s                                   | 143.0 s                                | 137.1                                  | 142.8                                  |
| 138.8 s                                | *139.2                                | 138.0                                   | 139.1 s                                   | 136.8 s                                | 137.0                                  | 137.7                                  |
| 130.8 s                                | 133.4                                 | 131.8                                   | 133.4 s                                   | 133.5 s                                | 133.1                                  | 133.2                                  |
| 131.2 s                                | 131.2                                 | 131.1                                   | 131.0 s                                   | 130.7 s                                | 131.3                                  | 131.4                                  |
| 130.2 s                                | 130.1                                 | 130.4                                   | 130.3 s                                   | 130.4 s                                | 127.1                                  | 130.1                                  |
| 126.5 d                                | 126.4                                 | 126.9                                   | 126.3 d                                   | 127.3 d                                | 126.3                                  | 126.6                                  |
| 124.4 d                                | 124.4                                 | 124.9                                   | 124.4 d                                   | 124.7 d                                | 125.1                                  | 124.7                                  |
| 123.4 d                                | 123.4                                 | 123.0                                   | 123.4 d                                   | 123.4 d                                | 122.7                                  | 122.7                                  |
| 102.5 d                                | 102.6                                 | 103.0                                   | 102.7 d                                   | 103.1 d                                |  | 103.0                                  |
| 100.8 s                                | 100.8                                 | 101.3                                   | 101.0 s                                   | 101.0 s                                | 100.8                                  | 100.9                                  |
| 100.2                                  | 100.1                                 | 98.8                                    | 100.3 s                                   | 98.6 s                                 | 100.4                                  | 98.9                                   |
| 99.7 d                                 | 99.6                                  | 100.2                                   | 99.7 d                                    | 100.1 d                                | 100.1                                  | 99.8                                   |
| 99.7 d                                 | 99.6                                  | 100.0                                   | 99.6 d                                    | 103.4 d                                | 98.2                                   | 99.6                                   |
| 97.4 d                                 | 97.4                                  | 97.8                                    | 97.4 d                                    |  | 98.0                                   | 97.5                                   |
| 115.1 s                                | 93.6                                  | 115.3                                   | 93.5 s                                    | 93.7 s                                 | 85.4                                   | 93.4                                   |
| 88.2 s                                 | 88.1                                  | 88.4                                    | 88.1 s                                    | 87.6 s                                 | 87.4                                   | 88.1                                   |
| 83.3 s                                 | 83.3                                  | 82.9                                    | 83.0 s                                    | 83.1 s                                 | 82.6                                   | 82.5                                   |
| 81.0 d                                 | 80.8                                  | 81.0                                    | 81.0 d                                    | 80.8 d                                 |  | 80.4                                   |
| 77.2                                   |                                       | 77.4                                    | 76.0 d                                    | 74.5 d                                 | 79.0                                   | 77.2                                   |
| 76.1 d                                 | 76.2                                  | 76.1                                    | 75.8 d                                    |  | 71.8                                   | 76.0                                   |
| 72.1 s                                 | 72.2                                  | 71.7                                    | 72.2 s                                    | 72.1 s                                 | 71.8                                   | 71.3                                   |
| 71.9 d                                 | 71.8                                  | 71.8                                    | 72.0 d                                    | 71.3 d                                 |  | 71.1                                   |
| 71.1 d                                 | 71.1                                  | 71.1                                    | 71.2 d                                    | 70.9 d                                 | 71.0                                   | 70.7                                   |
| 70.2 d                                 | 70.4                                  | 70.8                                    | 70.5 d                                    | 70.8 d                                 |  | 70.6                                   |
| 69.7 d                                 | 69.6                                  | 70.1                                    | 69.8 d                                    | 70.1 d                                 | 70.3                                   | 69.8                                   |
| 69.1 d                                 | 69.1                                  | 69.7                                    | 69.2 d                                    | 69.5 d                                 | 69.7                                   | 69.5                                   |
| 68.4 d                                 | 68.4                                  | 68.23                                   | 68.5 d                                    | 70.0 d                                 | 69.6                                   | 67.7                                   |
| 68.4 d                                 | 68.4                                  | 68.18                                   | 68.4 d                                    | 68.0 d                                 | 67.9                                   | 67.7                                   |
| 66.9 d                                 | 68.4                                  | 67.2                                    | 67.2 d                                    | 67.1 d                                 | 67.7                                   | 66.8                                   |
| 68.0 d                                 | 67.0                                  | 69.4                                    | 67.2 d                                    | 67.3 d                                 |  | 66.8                                   |
| 61.7 q                                 | 62.2                                  | 61.9                                    | 61.7 q                                    | 61.8 q                                 | 61.4                                   | 61.4                                   |
| 62.4 t                                 | 61.6                                  | 61.8                                    | 61.3 t                                    |  | 61.2                                   | 61.0                                   |
| 61.0 q                                 | 60.9                                  | 61.1                                    | 60.9 q                                    | 61.0 q                                 | 60.7                                   | 60.6                                   |
| 57.8 d                                 | 57.9                                  | 59.3                                    | 60.2 d                                    |  | 60.7                                   | 60.4                                   |
| 57.2 q                                 | 57.2                                  | 57.3                                    | 57.3 q                                    | 57.3 q                                 |  | 57.0                                   |
| 56.3 q                                 | 56.3                                  | 56.3                                    | 56.3 q                                    |  | 56.3                                   | 56.1                                   |
| 54.6 t                                 | 54.8                                  | 54.1                                    | 54.7 t                                    | 53.7 t                                 | 53.8                                   | 53.6                                   |
| 52.7 q                                 | 52.8                                  | 52.7                                    | 52.7 q                                    | 53.3 q                                 | 53.3                                   | 52.4                                   |
| 51.7 d                                 | 51.6                                  | 51.6                                    | 51.8 d                                    | 51.5 d                                 | 51.3                                   | 51.0                                   |
|  |                                       | 42.1                                    | 42.2 t                                    |  | 41.4                                   |  |
| 39.2 t                                 | 39.2                                  | 39.5                                    | 39.4 t                                    | 39.2 t                                 | 39.6                                   | 39.0                                   |
| 36.9 t                                 | 36.9                                  | 37.6                                    | 37.0 t                                    | 37.4 t                                 | 37.4                                   | 37.3                                   |
| 34.3 t                                 | 34.3                                  | 34.0                                    | 34.1 t                                    |  | 33.1                                   | 33.5                                   |
| 19.7 q                                 | 25.4                                  | 19.7                                    | 25.4 q                                    | 25.3 q                                 | 24.7                                   | 25.0                                   |
| 22.8 q                                 | 22.8                                  | 22.8                                    | 22.8 q                                    | 22.7 q                                 | 22.7                                   | 22.4                                   |
|  |                                       |   | 20.8 q                                    |  |  |  |

Table 5. (Continued)

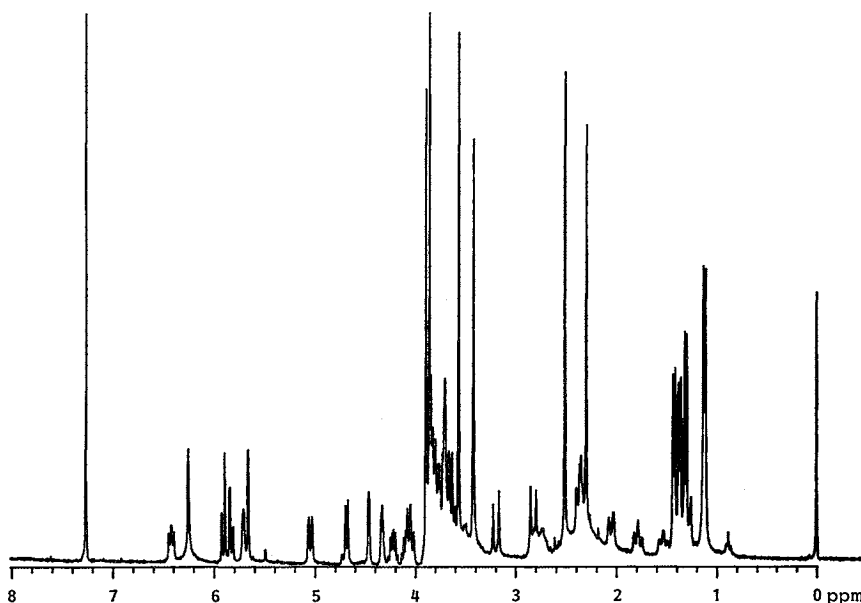
| $\beta_1^{\text{Br}}$ (1) <sup>a</sup> | $\beta_1^{\text{I}}$ (5) <sup>a</sup> | $\gamma_1^{\text{Br}}$ (2) <sup>b</sup> | $\gamma_1^{\text{I}}$ (6) <sup>a,c</sup> | $\alpha_3^{\text{I}}$ (4) <sup>b</sup> | $\alpha_2^{\text{I}}$ (3) <sup>b</sup> | $\delta_1^{\text{I}}$ (7) <sup>b</sup> |
|--|---------------------------------------|---|--|--|--|--|
| 18.9 q                                 | 18.9                                  | 19.0                                    | 19.0 q                                   | 19.0 q                                 | 18.8                                   | 18.5                                   |
| 17.64 q                                | 17.6                                  | 17.9                                    | 17.7 q                                   | 18.0 q                                 | 17.7                                   | 17.6                                   |
| 17.60 q                                | 17.6                                  | 17.6                                    | 17.6 q                                   | 17.5 q                                 |  | 17.2                                   |
|  |                                       | 14.4                                    | 14.4 q                                   |  | *12.0                                  |  |
| 47.8 d                                 | 47.9                                  |   |  |  |  |  |
| 22.4 q                                 | 22.4                                  |   |  |  |  |  |
| 23.5 q                                 | 23.4                                  |   |  |  |  |  |
|  |                                       |   |  |  |  | 33.3                                   |

<sup>a</sup> Recorded at 75 MHz in CDCl<sub>3</sub> on a Nicolet NT-300.

<sup>b</sup> Recorded at 75 MHz in CDCl<sub>3</sub> with a few drops of CD<sub>3</sub>OD on a Nicolet NT-300.

<sup>c</sup> The spectral data of its NH<sub>4</sub>OAc salt is reported since all the signals are sharp.

\* Broad diffuse signals.

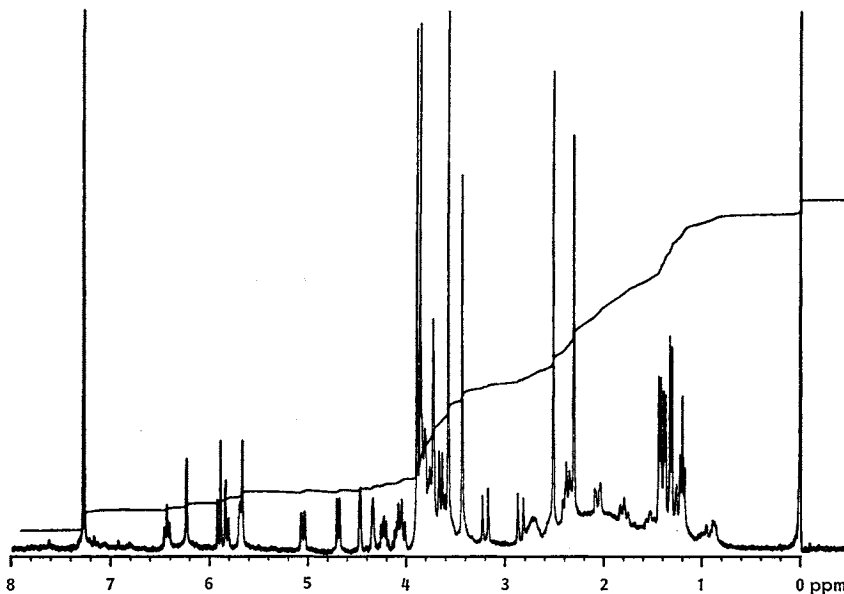
Fig. 2. <sup>1</sup>H NMR spectrum of calicheamicin  $\beta_1^{\text{Br}}$  in CDCl<sub>3</sub> (300 MHz).

<sup>1</sup>H NMR (Figs. 2 and 3) data suggested that both calicheamicins  $\beta_1^{\text{Br}}$  and  $\gamma_1^{\text{Br}}$  contained 50~60 carbons and 3~4 glycosidic units, and that the difference between the two components was an isopropyl substitution in  $\beta_1^{\text{Br}}$  versus an ethyl substitution in  $\gamma_1^{\text{Br}}$ . Both calicheamicins  $\beta_1^{\text{Br}}$  and  $\gamma_1^{\text{Br}}$  are active in the BIA at <1 pg/ml concentration and are extremely potent as antibacterials (Table 6). The physico-chemical properties described above in conjunction with their extremely high potency defined calicheamicins  $\beta_1^{\text{Br}}$  and  $\gamma_1^{\text{Br}}$  as novel antitumor antibiotics.

#### Discovery of the Iodine Containing Calicheamicins

In an attempt to increase the fermentation yields of calicheamicins  $\beta_1^{\text{Br}}$  and  $\gamma_1^{\text{Br}}$ , various bromides were supplemented to the fermentation medium. No obvious effects were observed. However, when the fermentation medium was supplemented with sodium iodide, a dramatic increase in the fermentation yields, based on the BIA, was observed. Analysis of the broth extracts by TLC-bioautography

Fig. 3.  $^1\text{H}$  NMR spectrum of calicheamicin  $\gamma_1^{\text{Br}}$  in  $\text{CDCl}_3$  (300 MHz).



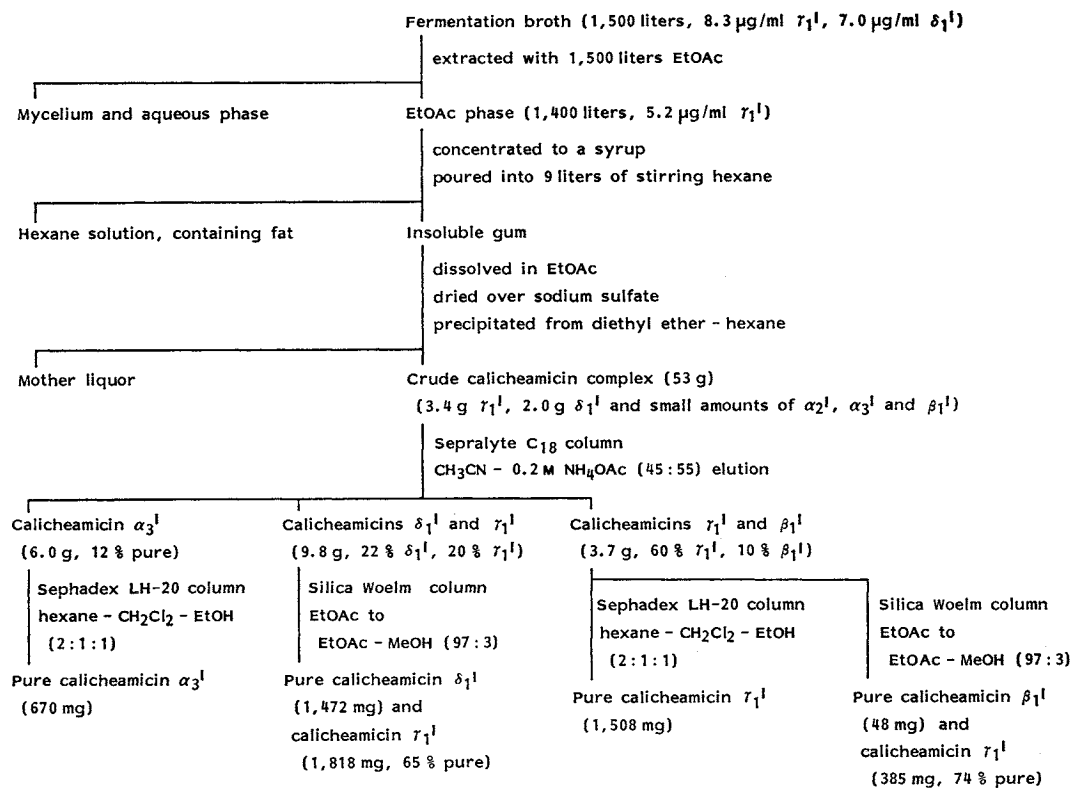
against the BIA showed that the titer of both the  $\beta_1^{\text{Br}}$  and  $\gamma_1^{\text{Br}}$  components increased considerably. HPLC analysis of the same extracts, however, did not show improved yields of either components, instead, two new peaks chromatographing a little slower than  $\beta_1^{\text{Br}}$  and  $\gamma_1^{\text{Br}}$  were found.

During a bioassay development study it was discovered accidentally that the antibacterial activity of calicheamicin  $\beta_1^{\text{Br}}$  was inhibited completely by the addition of dithiothreitol to the assay medium. Subsequent HPLC studies showed that the addition of approximately 50-fold excess of dithiothreitol to an acetonitrile solution (0.1 mg/ml) of calicheamicin  $\beta_1^{\text{Br}}$  caused the degradation of >95% of the antibiotic within 30 minutes. The broth extracts of the sodium iodide supplemented fermentations were analyzed by HPLC, with and without the addition of excess dithiothreitol to the HPLC samples. The two peaks associated with components  $\beta_1^{\text{Br}}$  and  $\gamma_1^{\text{Br}}$ , the two peaks chromatographing just after them, as well as two other peaks were degraded by dithiothreitol. This interesting observation suggested that the increased titer, based on the BIA, in these fermentations was due to components related to calicheamicins  $\beta_1^{\text{Br}}$  and  $\gamma_1^{\text{Br}}$ , possibly iodinated analogues.

#### Isolation of Calicheamicins $\alpha_2^{\text{I}}$ , $\alpha_3^{\text{I}}$ , $\beta_1^{\text{I}}$ , $\gamma_1^{\text{I}}$ and $\delta_1^{\text{I}}$

The antibiotic complex was recovered by extracting the whole fermentation mash with one equal volume of EtOAc. The EtOAc solution containing the calicheamicins was concentrated, defatted and selectively precipitated, as shown in Fig. 4, to give crude calicheamicin complex containing 6.4%  $\gamma_1^{\text{I}}$  component, 3.7%  $\delta_1^{\text{I}}$  component, and small amounts of components  $\alpha_2^{\text{I}}$ ,  $\alpha_3^{\text{I}}$  and  $\beta_1^{\text{I}}$ . The individual components were conveniently separated by reverse phase column chromatography using Sepralyte  $\text{C}_{18}$  and further purified by silica gel normal phase or Sephadex LH-20 partition column chromatography. In general, due to higher fermentation yields, the isolation and purification of the iodine containing calicheamicins were much more straight forward than that of the bromine containing components. Due to the generally poor stability of the calicheamicins, in-process samples were best kept as pre-precipitated solids rather than in solution.

Fig. 4. Process for the isolation of calicheamicins  $\alpha_3^I$ ,  $\beta_1^I$ ,  $\gamma_1^I$  and  $\delta_1^I$  from the fermentation of strain NRRL 18149.



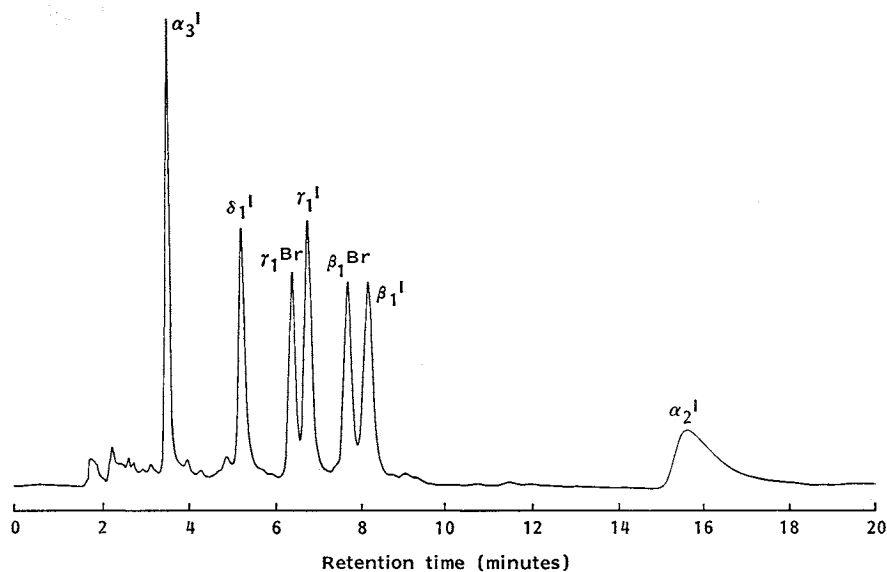
The amount of calicheamicin  $\alpha_2^I$  present in the fermentation broth and in the crude calicheamicin complex was approximately the same as that of calicheamicin  $\alpha_3^I$ . However, due to the much slower chromatography of  $\alpha_2^I$  than the other components in the reverse phase system used for separating the individual components, it was not recovered after the Sepralyte C<sub>18</sub> column chromatography. A normal phase system would have been the choice if the goal were to isolate and purify quantities of calicheamicin  $\alpha_2^I$  from the crude calicheamicin complex. In the course of degradation studies, however, it was found that calicheamicin  $\alpha_2^I$  can be conveniently prepared from the major component of the complex,  $\gamma_1^I$ , by mild acid hydrolysis. The chromatographic properties of this material was identical to that present in the crude calicheamicin complex.

#### Characterization of Calicheamicins $\alpha_2^I$ , $\alpha_3^I$ , $\beta_1^I$ , $\gamma_1^I$ and $\delta_1^I$

The physico-chemical properties of calicheamicins  $\alpha_2^I$ ,  $\alpha_3^I$ ,  $\beta_1^I$ ,  $\gamma_1^I$  and  $\delta_1^I$  were summarized in Table 2 and their chromatographic properties were summarized in Tables 3 and 4. An analytical separation of the individual components of both the iodinated and the brominated calicheamicins is shown in Fig. 5. The brominated components could not be separated from the corresponding iodinated analogues by normal phase chromatography on silica gel. In general it was not practical to fractionate the brominated from the iodinated analogues in a preparative scale. Fortunately, the fermentation condition which gave the best yield of the iodinated calicheamicins produced negligible amounts of the corresponding brominated components, and unless iodides were supplemented in the fermentation media no iodinated components were produced.

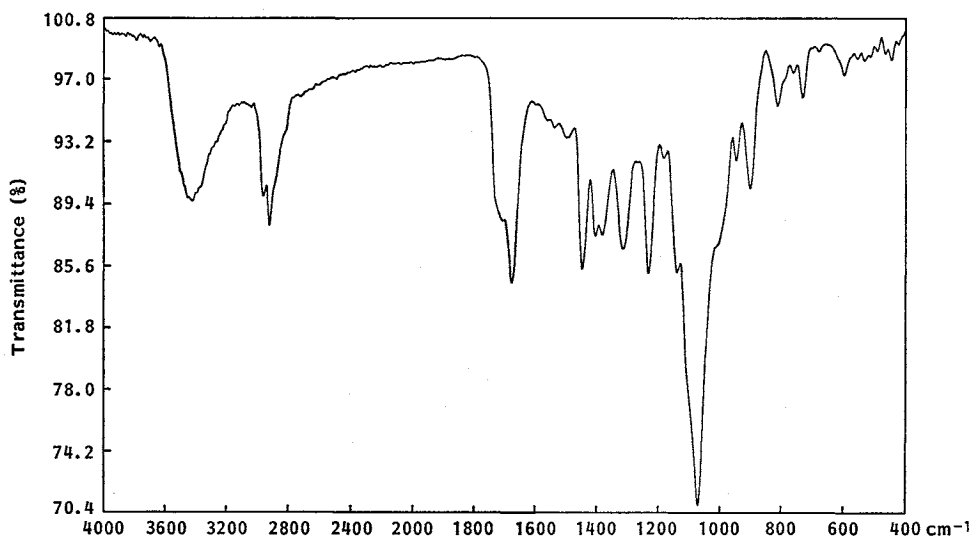


Fig. 5. Analytical HPLC separation of a mixture of purified calicheamicins using System I described in Table 4.



The UV trace at 280 nm resulting from a 5- $\mu$ l injection of a solution containing approximately 0.1 mg/ml of calicheamicin  $\alpha_2^I$  and 0.05 mg/ml of each of the other components is shown.

Fig. 6. IR spectrum of calicheamicin  $\gamma_1^I$  (KBr disc).



The IR absorption spectrum of calicheamicin  $\gamma_1^I$ , the major component of the complex, is shown in Fig. 6. The IR spectra of components  $\beta_1^{Br}$ ,  $\gamma_1^{Br}$ ,  $\beta_1^I$  and  $\delta_1^I$  are practically superimposable with it, all showing strong absorption between 3600 and 3200  $\text{cm}^{-1}$  due to large amounts of hydrogen bonded hydroxyl groups, carbonyl absorptions at 1720 and 1680  $\text{cm}^{-1}$  for aryl or  $\alpha,\beta$ -unsaturated esters and ketones, and strong C-O stretches between 1140 and 1040  $\text{cm}^{-1}$ . The IR spectra of components  $\alpha_2^I$  and  $\alpha_3^I$  showed a little more variation between 1500 and 1200  $\text{cm}^{-1}$ , nevertheless, the major bands,

even in this region, remain unchanged. The UV absorption spectrum of calicheamicin  $\gamma_1^I$  is shown in Fig. 7, no acid or base shifts were observed. The UV spectra of the other components were identical to it.

The  $^{13}\text{C}$  NMR (Table 5) and  $^1\text{H}$  NMR (Figs. 2, 3, 8 and 9) data confirmed that the only difference between calicheamicins  $\beta_1^{\text{Br}}$  and  $\beta_1^I$ , and between calicheamicins  $\gamma_1^{\text{Br}}$  and  $\gamma_1^I$ , was a bromine *versus* an iodine substitution on a  $sp^3$  carbon (carbon chemical shifts at 115.0 vs. 93.6 ppm and 115.3 vs. 93.5 ppm). It was also quite clear that the structural differences between calicheamicins  $\beta_1^I$ ,  $\gamma_1^I$  and  $\delta_1^I$  (Fig. 10) reside in an alkyl substitution, which is isopropyl for  $\beta_1^I$ , ethyl for  $\gamma_1^I$  and methyl for  $\delta_1^I$ , on a hetero-atom. The NMR data (Table 5, Figs. 11 and 12) also pointed out that calicheamicins  $\alpha_2^I$  and  $\alpha_3^I$  differ from  $\gamma_1^I$  by having one less sugar moiety, although not the same glycoside was missing in the two components.

The calicheamicins are structurally related to the esperamicin produced by *Actinomadura verrucosospora*, strain H964-62 (BBM-1675, ATCC 39334),<sup>7-10</sup> Veractamycins (PD 114,759, PD 115,028, CL-1577 antibiotics) produced by *A. verrucosospora* subsp. *veractimyces* (ATCC 39363),<sup>11-17</sup> FR-900405 (WS 6049-A), FR-900406 (WS 6049-B)<sup>18-20</sup> produced by *Actinomadura pulveracea* sp. nov. No. 6049 and CL-1724 antibiotics produced by *Actinomadura* sp. (NRRL 15758)<sup>21</sup> have also been described. These antibiotics are very closely related to, if not identical

Fig. 7. UV spectrum of calicheamicin  $\gamma_1^I$  (0.02 mM in MeOH).

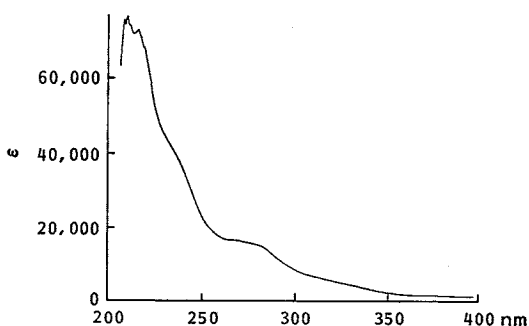


Fig. 8.  $^1\text{H}$  NMR spectrum of calicheamicin  $\beta_1^I$  in  $\text{CDCl}_3$  (300 MHz).

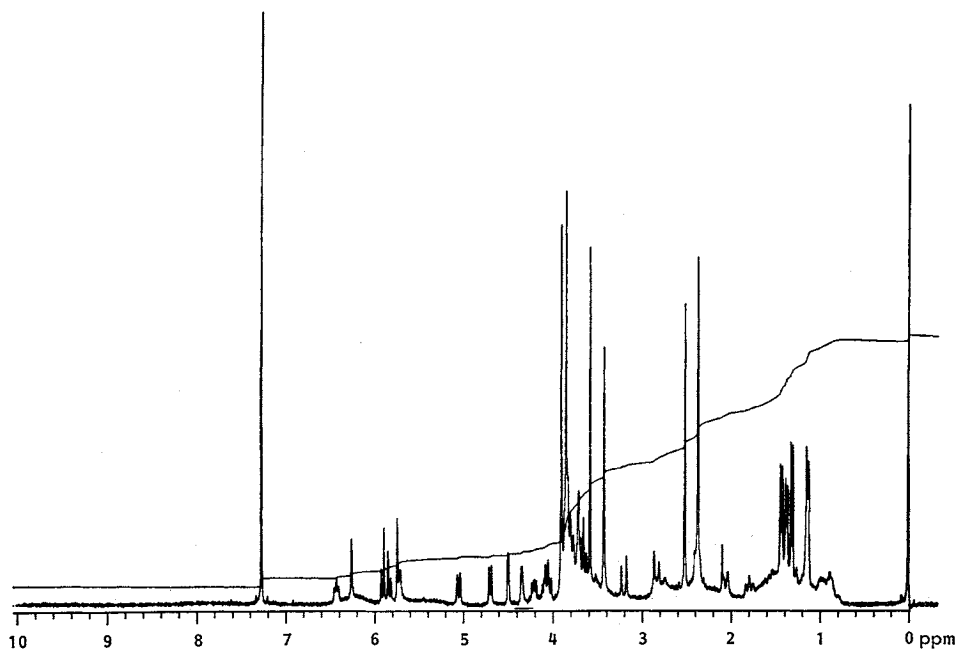


Fig. 9.  $^1\text{H}$  NMR spectrum of calicheamicin  $\gamma_1^{\text{I}}$  ( $\text{NH}_4\text{OAc}$  salt) in  $\text{CDCl}_3$  (300 MHz).

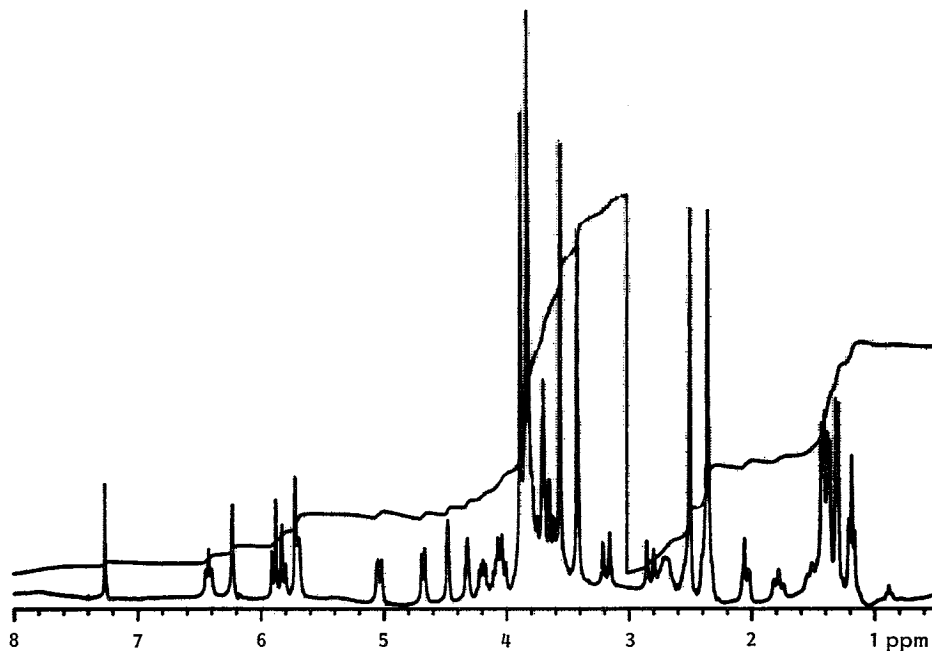


Fig. 10.  $^1\text{H}$  NMR spectrum of calicheamicin  $\delta_1^{\text{I}}$  in  $\text{CDCl}_3$  (300 MHz).

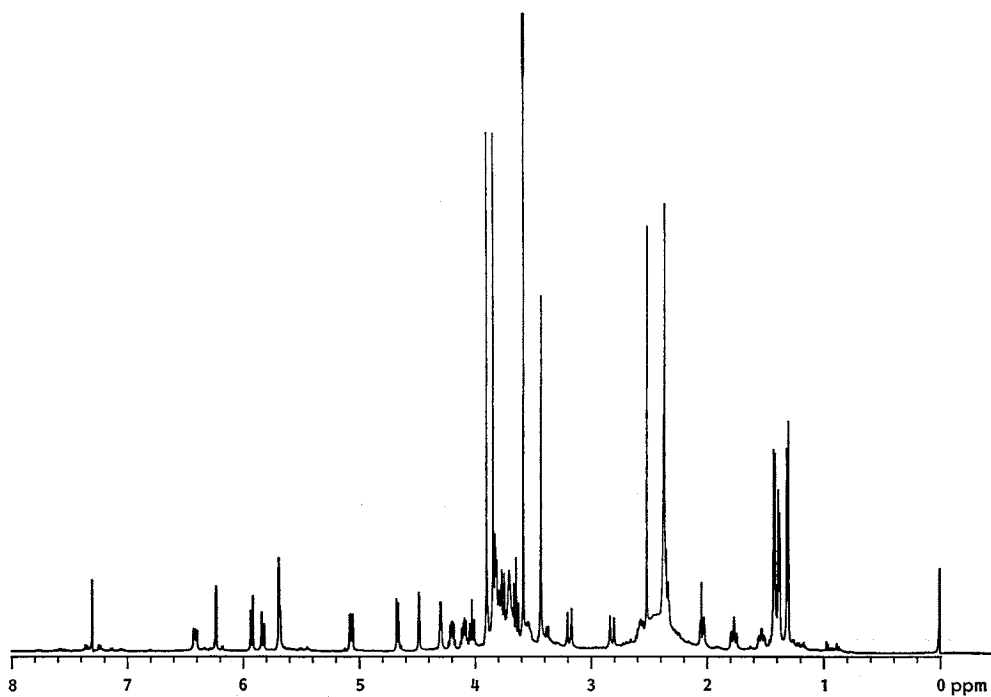
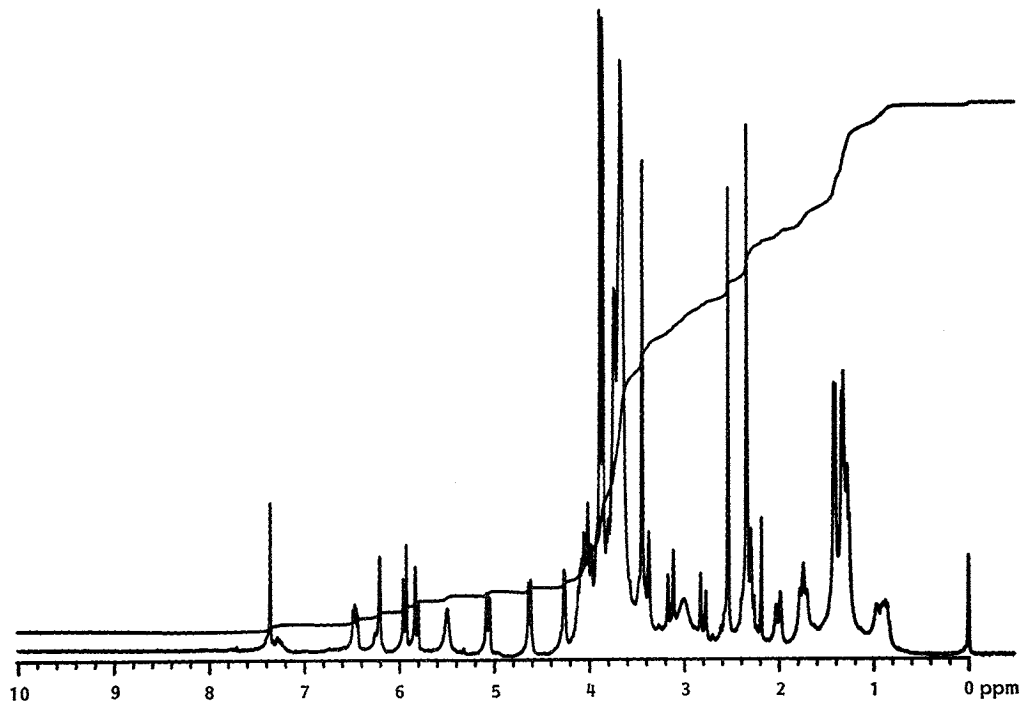
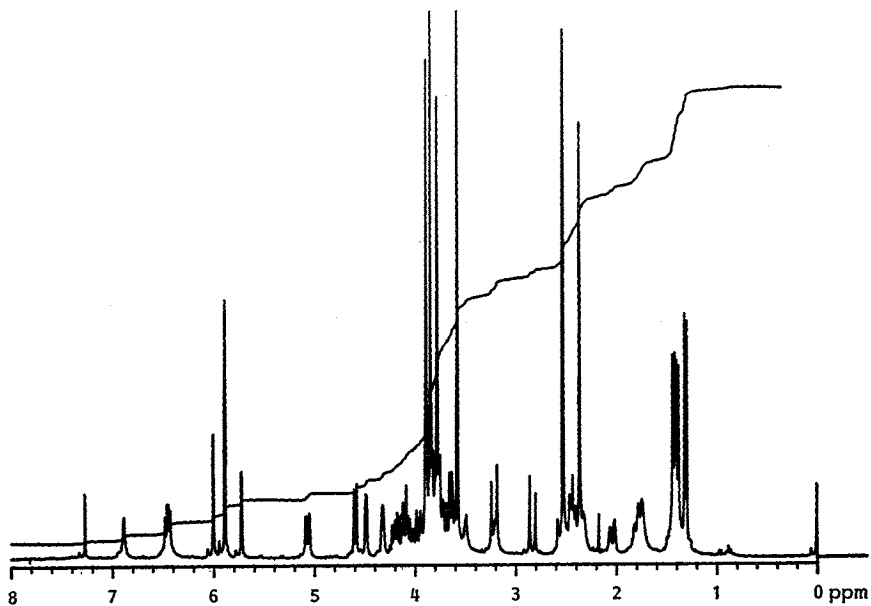


Fig. 11.  $^1\text{H}$  NMR spectrum of calicheamicin  $\alpha_5^I$  in  $\text{CDCl}_3$  -  $\text{CD}_3\text{OD}$  (300 MHz).Fig. 12.  $^1\text{H}$  NMR spectrum of calicheamicin  $\alpha_6^I$  in  $\text{CDCl}_3$  (300 MHz).

to, the esperamicins.

#### Biological Activities

The individual components of the calicheamicins are active in the biochemical prophage induc-

Table 6. Antimicrobial activity of the calicheamicins.

| Organism (strains tested)         | MIC ( $\mu\text{g/ml}$ ) range <sup>a</sup> |                         |                       |                         |                         |                          |                          |
|-----------------------------------|---|-------------------------|-----------------------|-------------------------|-------------------------|--------------------------|--------------------------|
|                                   | $\beta_1^{\text{Br}}$                       | $\gamma_1^{\text{Br}}$  | $\alpha_2^{\text{I}}$ | $\alpha_3^{\text{I}}$   | $\beta_1^{\text{I}}$    | $\gamma_1^{\text{I}}$    | $\delta_1^{\text{I}}$    |
| <i>Escherichia coli</i> (3)       | 0.12~0.25                                   | 0.25~0.5                | 0.06~0.12             | 1                       | 0.25~0.5                | 0.25                     | 0.06~0.12                |
| <i>Klebsiella pneumoniae</i> (2)  | 0.12~0.25                                   | 0.5                     | 0.01~0.25             | 0.25~2                  | 0.5                     | 0.25                     | 0.12                     |
| <i>Enterobacter</i> sp. (2)       | 0.25~0.5                                    | 0.5                     | 0.06~0.5              | 2                       | 0.25~0.5                | 0.5                      | 0.12~0.25                |
| <i>Serratia</i> sp. (2)           | 0.12  | 0.25~0.5                | 0.25~0.5              | 2                       | 0.25~0.5                | 0.12~0.25                | 0.03~0.12                |
| <i>Morganella morganii</i> (1)    | 0.5   | 0.5                     | 0.12                  | 1                       | 1                       | 0.25                     | 0.12                     |
| <i>Providencia stuartii</i> (1)   | 0.25  | 1                       | 0.25                  | 2                       | 0.5                     | 0.25                     | 0.25                     |
| <i>Citrobacter</i> sp. (2)        | 0.12  | 0.25~0.5                | 0.03~0.12             | 0.25                    | 0.25~0.5                | 0.12~0.25                | 0.12                     |
| <i>Acinetobacter</i> sp. (2)      | 0.06~0.12                                   | 0.25                    | 0.25                  | 1~2                     | 0.25                    | 0.06~0.12                | 0.06~0.12                |
| <i>Pseudomonas aeruginosa</i> (2) | 0.25~0.5                                    | 0.5~1                   | 0.06~0.5              | 1~2                     | 0.25~0.5                | 0.12~0.25                | 0.12                     |
| <i>Staphylococcus aureus</i> (5)  | $\leq 0.0005$                               | $\leq 0.0005$           | $\leq 0.0005$         | $\leq 0.0005 \sim 0.02$ | $\leq 0.0005$           | $\leq 0.0005$            | $\leq 0.0005$            |
| <i>S. epidermidis</i> sp. (2)     | $\leq 0.0005$                               | $\leq 0.0005$           | $\leq 0.0005$         | $\leq 0.0005$           | $\leq 0.0005$           | $\leq 0.0005$            | $\leq 0.0005$            |
| <i>Streptococcus faecalis</i> (2) | $\leq 0.0005 \sim 0.004$                    | $\leq 0.0005 \sim 0.06$ | $\leq 0.0005$         | $\leq 0.0005 \sim 0.02$ | $\leq 0.0005 \sim 0.03$ | $\leq 0.0005 \sim 0.008$ | $\leq 0.0005 \sim 0.004$ |
| <i>Micrococcus luteus</i> (1)     | $\leq 0.0005$                               | $\leq 0.0005$           |                       |                         | $\leq 0.0005$           | $\leq 0.0005$            |                          |
| <i>Bacillus subtilis</i> (1)      | $\leq 0.0005$                               | $\leq 0.0005$           |                       |                         | $\leq 0.0005$           | $\leq 0.0005$            |                          |

<sup>a</sup> MICs were determined by the standard agar-dilution method in Mueller-Hinton medium.

tion assay at concentrations less than 1 pg/ml, extremely active against Gram-positive bacteria, and highly active against Gram-negative bacteria (Table 6). The calicheamicins are potent DNA damaging agents giving rise to sequence specific double stranded DNA cleavages.<sup>22)</sup> The individual components show significant activity and extraordinary potency against experimental murine tumors such as P388 and L1210 leukemias and solid neoplasms Colon 26 and B-16 melanoma with optimal dose at 0.15~5  $\mu\text{g}/\text{kg}$ , depending on the component.<sup>23)</sup> Details on the antitumor activities of the calicheamicins will be published in a separate report.

## Experimental

### General

UV absorption spectra were recorded with a Hewlett-Packard 8450A UV/VIS spectrophotometer. IR spectra were determined as KBr discs using a Nicolet Fourier transformation (FT)-IR spectrometer. Mass spectrometry was attempted in EI and FAB (glycerol, sulfalane or dithiothreitol/dithioerythritol matrix) ionization modes, determined either using a VG Analytical Instruments Model ZAB-SE mass spectrometer or at the University of Illinois. The  $^1\text{H}$  and  $^{13}\text{C}$  NMR spectra were recorded using a Nicolet NT-300 spectrometer at 300 and 75 MHz respectively. The samples were prepared in  $\text{CDCl}_3$ . A drop of  $\text{CD}_3\text{OD}$  was added to some samples where the  $\text{CDCl}_3$  solutions were not clear.

### TLC and HPLC

TLC was done on E. Merck Silica gel 60 F<sub>254</sub> pre-coated aluminum sheets (0.2 mm layer thickness) or Whatman High Performance TLC (HPTLC) plates, Type HP-KF or Type LHP-KF both with fluorescent indicator, using solvent systems shown in Table 3. The calicheamicins could be detected by UV<sub>254nm</sub> quenching when the samples are relatively clean, otherwise detection was done by bioautography using the biochemical prophage induction assay.<sup>2)</sup> HPLC analysis was carried out with a Waters ALC/GPC 200 Series Liquid Chromatograph equipped with Waters WISP 710B sample processor or with a Hewlett-Packard HP 1090 Series M Liquid Chromatograph. Three different reversed phase analytical columns were used during the study: Altex-Beckman Ultrasphere-ODS (5  $\mu\text{m}$ , 4.6 mm  $\times$  25 cm) with Waters Guard-PAK Precolumn Module and  $\mu\text{Bondapak C}_{18}$  Precolumn Inserts, Waters NOVA-PAK C<sub>18</sub> Radial-PAK Cartridge (4  $\mu\text{m}$ , 5 mm  $\times$  10 cm) with RCM-100 Radial Compression Module and Waters Guard-PAK Precolumn Module and  $\mu\text{Bondapak C}_{18}$  Precolumn Inserts, and Rainin Microsorb (3  $\mu\text{m}$ , 4.6 mm  $\times$  5 cm) with Microsorb guard (3  $\mu\text{m}$ , 4.6 mm  $\times$  1.5 cm) and Waters In-Line Precolumn Filter. Solvent systems and flow rates were as shown in Table 4. The conditions used for the NOVA-PAK Radial Compression column were similar to those used for the Microsorb column. The resolution of the calicheamicins by the NOVA-PAK Radial Compression column was inferior to the other two columns used, however, it was much more economical to use the Radial Compression system since it was possible to recover the resolution of a cartridge by decompression and recompression during the rinsing cycle.

### Preparative Column Chromatography

Closed glass columns manufactured by Altex Scientific or ACE Glass fitted with Altex type 1/4-28 thread low pressure Teflon tube end fittings with stainless steel washer and flanged Teflon tube end were used. Model 396 Milton-Roy Instrument miniPumps equipped with pulse dampers and NUPRO 8CPA Series Adjustable In-line relief valves or Rainin Rabbit HPLC pumps equipped with Rainin Electronic Pressure Monitors were used to deliver the eluent onto the columns.

The following adsorbents were used for preparative column chromatography: Silica Woelm (32~63  $\mu\text{m}$ , silica gels for chromatography with elevated pressure, Woelm Pharma GmbH & Co.), Silica gel 60 (Kieselgel 60, 40~63  $\mu\text{m}$ , E. Merck), Bio-Sil A (20~40  $\mu\text{m}$ , Bio-Rad Laboratories), Sephadex LH-20 (Pharmacia Fine Chemicals) and Sepralyte C<sub>18</sub> (35~63  $\mu\text{m}$ , 60  $\text{Å}$  porosity, Analytichem International). Silica gel columns were slurry packed in EtOAc under pressure and were equilibrated with the first eluent. Sepralyte C<sub>18</sub> columns were slurry packed in MeOH under pressure and were

equilibrated with the eluent. Sephadex LH-20 were pre-equilibrated with the eluent and slurry packed into columns.

Column fractions were first assayed by the BIA and those positive were analyzed by TLC (E. Merck Silica gel 60 F<sub>254</sub> pre-coated aluminum sheets, eluted with 3% 2-propanol in EtOAc saturated with 0.1 M KH<sub>2</sub>PO<sub>4</sub>) and detected by bioautography using the BIA. Pooled column fractions from eluent containing only organic solvents were concentrated to dryness, and the residue was redissolved in EtOAc, dried over anhydrous Na<sub>2</sub>SO<sub>4</sub>, concentrated to a small volume and precipitated by addition of hexane. Pooled column fractions from eluents containing KH<sub>2</sub>PO<sub>4</sub> were first extracted once with water and the organic phase was concentrated, dried, and precipitated. Pooled column fractions from Sephadex LH-20 columns eluted with MeOH - H<sub>2</sub>O (90:10) were first concentrated to remove MeOH and the calicheamicins were extracted into EtOAc, dried, concentrated, and precipitated. Pooled column fractions from reversed phase Sepralyte C<sub>18</sub> columns were first concentrated to remove most of the CH<sub>3</sub>CN and the calicheamicins were extracted into EtOAc, the EtOAc solution was washed once with water and was then dried, concentrated and the calicheamicins precipitated by addition of hexane.

#### Isolation of Calicheamicins $\beta_1^{Br}$ and $\gamma_1^{Br}$ from the Fermentation of NRRL 15839

The whole harvest mash (1,500 liters) was adjusted to pH 6 and was extracted with 750 liters of EtOAc. The EtOAc phase (700 liters) was concentrated to a syrup which was stirred with excess hexane and the mixture was filtered through diatomaceous earth. The diatomaceous earth cake was thoroughly mixed with 20 liters of EtOAc and filtered. The filtrate was concentrated to 2.5 liters, dried over excess anhydrous Na<sub>2</sub>SO<sub>4</sub> and precipitated by addition of diethyl ether and hexane to give 26.7 g of crude calicheamicin complex containing approximately 0.3% calicheamicin  $\beta_1^{Br}$  and a very small amount of calicheamicin  $\gamma_1^{Br}$ .

The crude calicheamicin complex was divided evenly into three portions and chromatographed on three separate Silica Woelm columns (2.5 × 100 cm) packed and equilibrated with EtOAc saturated with 0.1 M aqueous KH<sub>2</sub>PO<sub>4</sub>. The columns were first eluted with the same solvent at a flow rate of 3 ml/minute for 18 hours, collecting 18 ml fractions. The eluent was changed to EtOAc - MeOH (95:5) and elution continued for 8 hours. Finally the columns were eluted with EtOAc - MeOH (90:10) for 10 hours. Fractions containing calicheamicins  $\beta_1^{Br}$  and  $\gamma_1^{Br}$  from the three columns were pooled and worked up to give 2.0 g of crude calicheamicin  $\beta_1^{Br}$  complex containing calicheamicin  $\gamma_1^{Br}$ .

A 1.9-g sample of the above was chromatographed on a Sephadex LH-20 column (2.5 × 100 cm) equilibrated with MeOH - H<sub>2</sub>O (90:10) at a flow rate of 1.2 ml/minute, collecting 15 ml fractions. Fractions 21 ~ 26, containing most of the calicheamicins  $\beta_1^{Br}$  and  $\gamma_1^{Br}$  were pooled and worked up to give 435 mg of partially purified calicheamicin complex containing approximately 10% calicheamicin  $\beta_1^{Br}$  and 4% calicheamicin  $\gamma_1^{Br}$ .

The partially purified calicheamicin complex above was divided evenly and chromatographed on two Silica gel 60 column (1.5 × 100 cm), packed and equilibrated with EtOAc - MeOH (98:2), at a flow rate of 1 ml/minute, collecting 12 ml fractions. Fractions containing primarily calicheamicin  $\beta_1^{Br}$  were pooled and worked up to give 26 mg of 80% pure calicheamicin  $\beta_1^{Br}$ . Fractions containing calicheamicin  $\gamma_1^{Br}$ , chromatographing just after calicheamicin  $\beta_1^{Br}$ , were also pooled and worked up to yield 4.5 mg of 30% pure calicheamicin  $\gamma_1^{Br}$ .

The 80% pure calicheamicin  $\beta_1^{Br}$  obtained above was chromatographed on a reverse phase (Sepralyte C<sub>18</sub>) column (1.5 × 45 cm) eluting with CH<sub>3</sub>CN - 0.2 M NH<sub>4</sub>OAc (45:55) at 1.5 ml/minute collecting 7 ml fractions. Fractions containing pure calicheamicin  $\beta_1^{Br}$  were pooled and worked up to give 18 mg of analytically pure calicheamicin  $\beta_1^{Br}$ .

The 30% pure calicheamicin  $\gamma_1^{Br}$  sample was combined with other samples of similar quality derived from similar fermentations and processed to give a total of 18 mg and was further purified by preparative TLC (Silica gel GF pre-coated tapered plate, Analtech) developing with 2% 2-propanol in EtOAc saturated with 0.1 M aqueous KH<sub>2</sub>PO<sub>4</sub>. The major quenching band under short wavelength UV lamp (254 nm), chromatographing at R<sub>f</sub> 0.5, was excised and the antibiotic was washed off the adsorbent with 10% 2-propanol in EtOAc saturated with 0.1 M aqueous KH<sub>2</sub>PO<sub>4</sub>. The solution was

concentrated and the residue was redissolved in EtOAc, washed with a small amount of water, dried over anhydrous  $\text{Na}_2\text{SO}_4$ , reconcentrated and precipitated by addition of hexane to give 4.3 mg of pure calicheamicin  $\gamma_1^{\text{I}}$ .

Isolation of Calicheamicins  $\alpha_3^{\text{I}}$ ,  $\beta_1^{\text{I}}$ ,  $\gamma_1^{\text{I}}$  and  $\delta_1^{\text{I}}$  from the Fermentation of NRRL 18149

The whole harvest mash (1,500 liters, containing 12.5 g of calicheamicin  $\gamma_1^{\text{I}}$  and 10.5 g of calicheamicin  $\delta_1^{\text{I}}$ ) was mixed thoroughly with 1,500 liters of EtOAc for 3 hours. Filter aid was added and the mash-solvent mixture was filtered. The EtOAc phase (1,400 liters, containing 7.3 g of calicheamicin  $\gamma_1^{\text{I}}$ ) was concentrated to 100 liters and was adjusted to pH 6~7 with 2 N NaOH; any aqueous phase present was removed. The EtOAc phase was further concentrated to 20 liters and any aqueous phase and interfacial fats were removed. The EtOAc phase was finally concentrated to a golden yellow syrup and was poured slowly into 7~8 times its volume of rapidly stirring hexane. The hexane solution was decanted and the insoluble gum, containing the calicheamicins, was redissolved in 3 liters of EtOAc, dried over anhydrous  $\text{Na}_2\text{SO}_4$ , concentrated to a small volume and precipitated by addition of diethyl ether and hexane to give 53 g of crude calicheamicin complex, containing 3.4 g of calicheamicin  $\gamma_1^{\text{I}}$ , 2.0 g of calicheamicin  $\delta_1^{\text{I}}$  and small amounts of calicheamicins  $\alpha_2^{\text{I}}$ ,  $\alpha_3^{\text{I}}$  and  $\beta_1^{\text{I}}$ .

A 7.2-g sample of the crude calicheamicin complex obtained above was divided evenly and chromatographed on two Sepralyte  $\text{C}_{18}$  columns (2.5×23 cm) eluting with  $\text{CH}_3\text{CN}$  - 0.2 M aqueous  $\text{NH}_4\text{OAc}$  (45:55) at 12 ml/minute, collecting sixty 24-ml fractions from each column. Fraction containing calicheamicins  $\gamma_1^{\text{I}}$  and  $\beta_1^{\text{I}}$  were pooled and worked up to yield 504 mg of partially purified calicheamicin  $\gamma_1^{\text{I}}$  (60% pure) containing  $\beta_1^{\text{I}}$ . Fractions containing calicheamicins  $\alpha_3^{\text{I}}$  and  $\delta_1^{\text{I}}$  (co-eluting with a large portion of the  $\gamma_1^{\text{I}}$  present), eluting off the column ahead of calicheamicin  $\gamma_1^{\text{I}}$  were pooled separately and worked up to yield 812 mg of partially purified calicheamicin  $\alpha_3^{\text{I}}$  (12% pure) and 1,336 mg of partially purified mixture of calicheamicins  $\delta_1^{\text{I}}$  and  $\gamma_1^{\text{I}}$  (22%  $\delta_1^{\text{I}}$ , 20%  $\gamma_1^{\text{I}}$ ).

A 309-mg sample of partially purified calicheamicin  $\gamma_1^{\text{I}}$  (66% pure) was chromatographed on a Sephadex LH-20 column (1.5×90 cm) equilibrated with hexane -  $\text{CH}_2\text{Cl}_2$  - EtOH (2:1:1). The column was eluted with the same solvent system at 1.5 ml/minute and twenty-five 20-ml fractions were collected. Fractions containing pure calicheamicin  $\gamma_1^{\text{I}}$  were pooled and worked up to yield 194 mg of analytically pure calicheamicin  $\gamma_1^{\text{I}}$ .

A 1.05-g sample of partially purified calicheamicin  $\gamma_1^{\text{I}}$  containing  $\beta_1^{\text{I}}$  (61%  $\gamma_1^{\text{I}}$ , 10%  $\beta_1^{\text{I}}$ ) was chromatographed on a Silica Woelm column (1.5×45 cm) packed and equilibrated with EtOAc. The column was eluted with EtOAc at 3.6 ml/minute for 1 hour, the eluent was changed to EtOAc - MeOH (97:3), and the elution was continued for 2 hours; 18-ml fractions were collected during the entire elution. Fractions containing pure calicheamicin  $\beta_1^{\text{I}}$  were pooled and worked up to yield 48 mg of pure calicheamicin  $\beta_1^{\text{I}}$ . Fractions containing calicheamicin  $\gamma_1^{\text{I}}$  were also worked up to yield 385 mg of 74% pure calicheamicin  $\gamma_1^{\text{I}}$  which could be rechromatographed on a Sephadex LH-20 column as described above to give pure calicheamicin  $\gamma_1^{\text{I}}$ .

A partially purified mixture of calicheamicins  $\delta_1^{\text{I}}$  and  $\gamma_1^{\text{I}}$  (1.8 g, containing 648 mg of  $\gamma_1^{\text{I}}$  and 540 mg of  $\delta_1^{\text{I}}$ ) was chromatographed on a Silica Woelm column (1.5×45 cm) packed and equilibrated with EtOAc. The column was eluted with EtOAc at 3 ml/minute for 1 hour, the eluent was changed to EtOAc - MeOH (97:3), and the elution was continued for 2 hours; 15-ml fractions were collected during the entire elution. Fractions containing pure calicheamicin  $\delta_1^{\text{I}}$  were pooled and worked up to yield 367 mg of analytically pure calicheamicin  $\delta_1^{\text{I}}$ . Fractions containing calicheamicin  $\gamma_1^{\text{I}}$  were also worked up to yield 574 mg of 65% pure calicheamicin  $\gamma_1^{\text{I}}$ .

A partially purified calicheamicin  $\alpha_3^{\text{I}}$  sample (1.8 g, containing 310 mg of  $\alpha_3^{\text{I}}$ ) was chromatographed on a Sephadex LH-20 column (1.5×90 cm) equilibrated with hexane -  $\text{CH}_2\text{Cl}_2$  - EtOH (2:1:1). The column was eluted with the same solvent system at 4 ml/minute and forty-five 20-ml fractions were collected and analyzed as before. Fractions containing pure calicheamicin  $\alpha_3^{\text{I}}$  were pooled and worked up as before to yield 289 mg of analytically pure calicheamicin  $\alpha_3^{\text{I}}$ .

Preparation of Calicheamicin  $\alpha_3^{\text{I}}$  from Calicheamicin  $\gamma_1^{\text{I}}$

A 300-mg sample of partially purified calicheamicin  $\gamma_1^{\text{I}}$  (60% pure) was dissolved in 60 ml of 2% (by weight) HCl in MeOH and the solution was allowed to remain at room temperature for 6 hours.



The reaction mixture was then neutralized by addition of saturated methanolic solution of  $K_2CO_3$ . The precipitated potassium chloride was filtered off and the solution was concentrated to dryness. The EtOAc soluble portion of the residue was concentrated and precipitated from hexane to yield 135 mg of crude calicheamicin  $\alpha_2^I$ .

The crude calicheamicin  $\alpha_2^I$  obtained above was purified by chromatography on a Bio-Sil A column ( $1.5 \times 20$  cm) eluting with  $CH_2Cl_2$  - MeOH (96:4) to give 34 mg of analytically pure calicheamicin  $\alpha_2^I$  identical to the calicheamicin  $\alpha_2^I$  present in the fermentation of NRRL 18149 by TLC and HPLC analyses.

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